

Innovative and Classical Facade Systems

PRODUCT CATALOGUE

KRASPAN

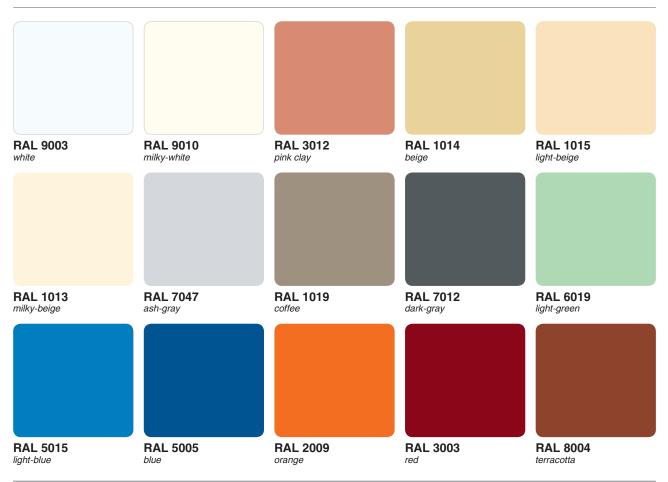
KRASPAN PRODUCT LINE

Metal Frames				1					
 L-shaped L-VGS Kraspan 		Bracket stationary piece (Zn), (SS), (AI)	Bracket moving piece (Zn), (SS), (Al)	Bolted joint (Zn), (SS)	Stationary two-ribbed bracket (Zn), (SS)	Liner for moving and two-ribbed bracket	Angle vertical bar (Zn), (SS), (AI)	L-shaped vertical bar (Zn), (SS), (AI)	T–shaped vertical bar (Zn), (SS)
 (galvanized steel) L-VSS Kraspan (corrosion-resistant steel) L-VA Kraspan (aluminum) 				6.0-3		e - Colo			
		U–shaped bracket (Zn), (SS)	Stationary two-ribbed bracket (Zn), (SS)	Liner for U-shaped bracket	Liner for moving and two-ribbed bracket	Universal U-shaped bar (Zn), (SS)	Small L–shaped bar (Zn), (SS)	Lateral cassette stiffener bar (Zn)	Connecting bar (Zn), (SS)
 U-shaped U-VGS Kraspan (galvanized steel) U-VSS Kraspan (corrosion-resistant steel) 	and a second				a a a a				-
Mount systems for		Reinforced bracket with two stiffening ribs (Zn), (SS)	Liner for moving and two–ribbed bracket	Vertical self-bearing pillar (Zn), (SS)	Vertical pillar (Zn), (SS)	Horizontal cross–beam (Zn), (SS)	Pillar binder (Zn), (SS)	Inter-floor connecting bar (Zn), (SS)	Cross-beam binder (Zn), (SS)
inter-floor constructions • M-VGS Kraspan (galvanized steel) • M-VSS Kraspan (corrosion-resistant steel)			0 -0						
		Combined bracket stationary piece (CM)	Combined bracket moving piece (CM)	Bolted joint	Combined power–efficient stationary bracket with a stiffener bar (CM)	Stationary piece of a bracket with two stiffening ribs (Zn, SS)	Bracket stiffener bar (Zn, SS)	Liner	L–shaped vertical bar (Zn, SS)
Systems using power-efficient combined bracket • L-VCM Kraspan *CM (composite materials)				600					

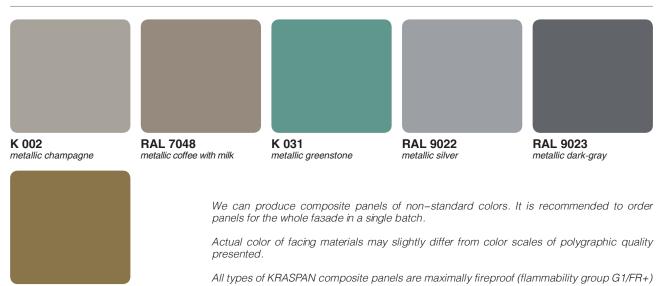
Facing Materials									
KRASPAN COMPOSITE -ST	KRASPAN COMPOSITE -AL	KRASPAN METALL TEX	KRASPAN METALL COLOR	KRASPAN CERAMOGRANITE	KRASPAN FIBROCEMENT COLOR	KRASPAN FIBROCEMENTSTONE	KRASPAN BRICK FORM	KRASPAN BRICK STONE	KRASPAN GRANITE
Suspended Facade Systems (SFS)									
Kraspan SFS using fireproof steel composite panels	Kraspan SFS using fireproof aluminum composite panels	Kraspan SFS using steel structured cassettes	Kraspan SFS using metal panels	Kraspan SFS using ceramic granite	Kraspan SFS using fiber-cement slabs	Kraspan SFS using fiber-cement slabs with stone chippings	Kraspan SFS using artificial-stone slabs	Kraspan SFS using dolomite slabs	Kraspan SFS using natural-stone slabs

COMPOSITE PANELS KRASPAN**COMPOSITE**-ST, **KRASPANCOMPOSITE-AL**

Solid Colors



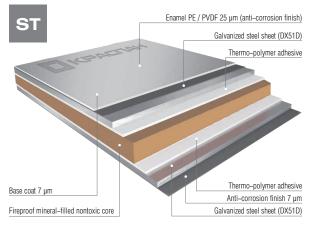
Metallic Colors



Parameters and Means of Facade Panels Fixation

We can also produce panels of irregular size

Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPAN COMPOSITE -ST	2 (0.3+1.4+0.3)	1,250	2,000-4,500	7.5
KRASPAN composite -al	4 (0.4+3.2+0.4)	1,240-1,250	2,000-4,500	7.3



Core of steel composite panel KRASPAN**COMPOSITE**-ST

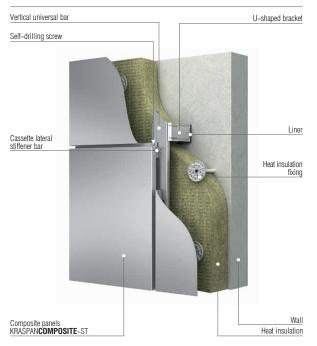


U-shaped subsystem

(U-VGS, U-VSS Kraspan)

means of fixation:

cassette (on lateral stiffener bars)



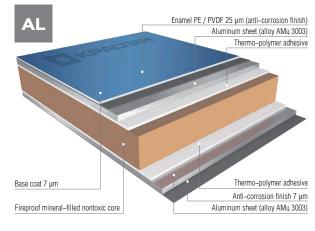
The following means of fixation are also possible: U-shaped subsystem: cassette (on skids); L-shaped subsystem: cassette (on lateral stiffener bars), panel (riveting)

Coating PE / PVDF — 25 μm

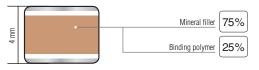
RAL 1036

metallic bronze



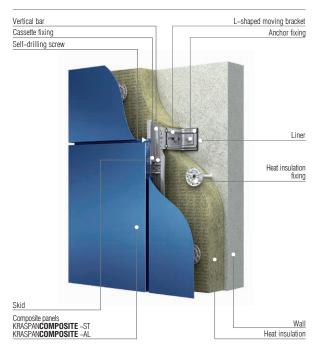


Core of steel composite panel KRASPAN**COMPOSITE**-AL



L-shaped subsystem (L-VGS, L-VSS, L-VA, L-VCM Kraspan)

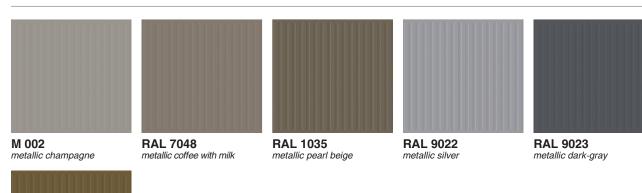
means of fixation: cassette (on skids)



STEEL STRUCTURED CASSETTES KRASPAN**METALL**TEX

Solid colors RAL 9003 RAL 9010 RAL 3012 **RAL 1014** RAL 1015 milky-white pink clay light-beige white beige RAL 7047 RAL 1019 RAL 7012 RAL 6019 RAL 1013 milky-beige ash-gray coffee dark-gray light-green RAL 5015 RAL 5005 RAL 2009 RAL 3003 RAL 8004 light-blue blue orange red terracotta

Metallic Colors



Steel structured cassettes belong to materials of flammability group NG and have ornamental texture. Vertical stiffening ribs of the cassette ensure the reliability of building fasade geometry.

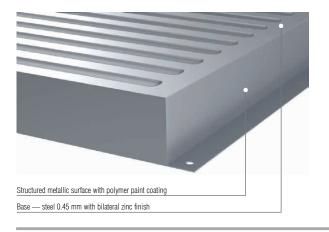
Actual color of facing materials may slightly differ from color scales of polygraphic quality presented.

RAL 1036 metallic bronze

Parameters and Means of Facade Cassette Fixation

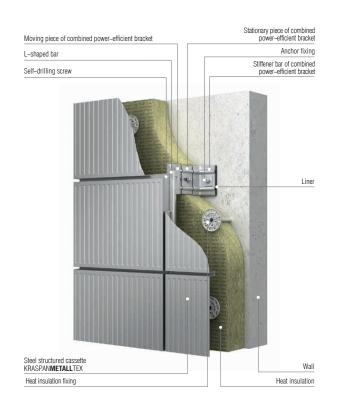
Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPAN METALL TEX	0.45	323	775	4.4
KRASPAN METALL TEX	0.45	323	1,550	4.4

Structured cassette KRASPAN**METALL**TEX



L-shaped subsystem (L-VGS, L-VSS, L-VCM Kraspan)

means of fixation: self-drilling screw



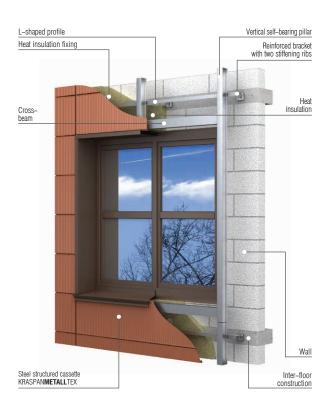
Steel cassettes KraspanMetallTex can also be used on L-shaped subsystems

Coating PE / PVDF — 25 μm



Mount systems for inter-floorconstructions (M-VGS, M-VSS Kraspan)

means of fixation: self-drilling screw



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METAL SMOOTH PANELS KRASPAN**METALL**COLOR

Standard Colors and Parameters of Facade Panels

RAL 9003 white	RAL 1013 milky-beige	RAL 9010 milky-white
RAL 1015 ight-beige	RAL 1019 coffee	RAL 1001 beige
RAL 8004 Perracotta	RAL 7012 dark-gray	RAL 7047 ash-gray
RAL 9002 ight-gray	RAL 6019 light-green	RAL 3000 red
RAL 5005	RAL 5024 light-blue	RAL 2009 orange
	Actual color of facing motorials	s may slightly differ from color scales of polygraphic qualit
	presented.	
	We can also produce panels o	ot nonstandard colors.

RAL 8011 dark-brown

Coating PE — 25 µm

Parameters and Means of Facade Panel Fixation

Thickness (mm)

0.5-0.8

L-shaped bracket

Anchor fixing

Liner

Heat insulation fixing

Wall

Heat insulation

Name

smooth

Metal panel

Front surface colored polymer paint coating Base — steel 0.5—0.8 mm with bilateral zinc finish

Vertical profile

Self–drilling screw

Painted metal panel KRASPAN**METALL**COLOR

L-shaped subsystem (L-VGS, L-VSS Kraspan)

means of fixation: «locked»

KRASPAN**METALL**COLOR

KRASPANMETALLCOLOR



Width (mm) Length (mm)		Weight (kg/m2)
175	2,000–4,000 at intervals of 200	6—8

L-shaped subsystem (L-VGS, L-VSS Kraspan)

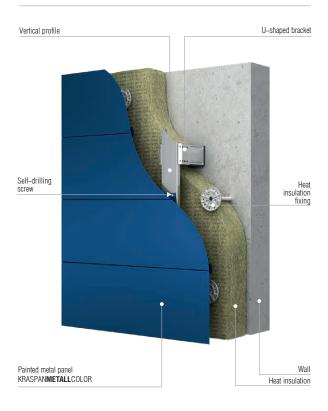
means of fixation: «locked»

Floor slab	000	30	0
Liner			
Anchor fixing			
Bolted joint	-	wanalashina	HINE
Bracket moving piece			
Painted metal panel KraspanMetallColor	Vertical bar	Heat insulation fixing	Heat insulation

This system is intended for metal panel mounting on horizontal surfaces

U-shaped subsystem (U-VGS, U-VSS Kraspan)

means of fixation: «locked»



9

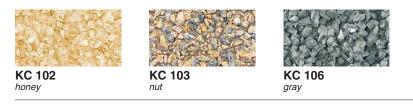
FIBER-CEMENT SLABS KRASPANFIBROCEMENTCOLOR, **KRASPANFIBROCEMENT**STONE

KRASPANFIBROCEMENTCOLOR /

painted according to NCS catalogue (acrylic finish)



KRASPANFIBROCEMENTSTONE (with stone chipping)



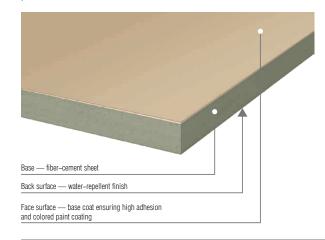
Actual color of facing materials may slightly differ from color scales of polygraphic quality presented. Coloring according to other catalogues is also possible

Parameters and Means of Facade Slab Fixation

We can also produce slabs of nonstandard sizes

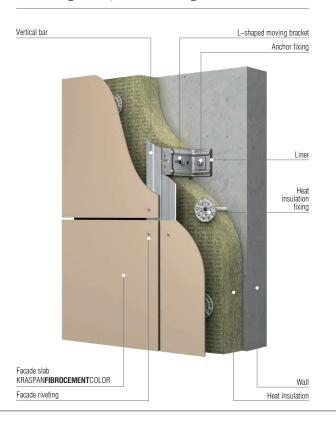
Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPANFI BROCEMENT COLOR acrylic painting according to NCS catalogue	8	1,190 / 1,220	1,560 / 2,400	16.7
KRASPAN FIBROCEMENT STONE	11	1,190 / 1,220	1,560 / 2,400	18

Fiber-cement slab KRASPANFIBROCEMENTCOLOR painted



L-shaped subsystem (L-VGS, L-VSS, L-VA Kraspan)

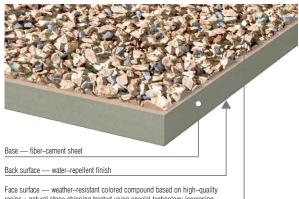
means of fixation: self-drilling screw, facade riveting





Fiber-cement slab

KRASPANFIBROCEMENTSTONE with stone chipping

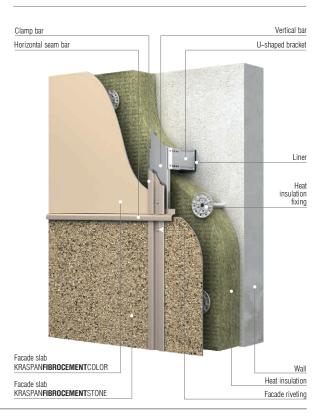


resins + natural stone chipping treated using special technology increasing its pollution resistance

U-shaped subsystem (U-VGS, U-VSS Kraspan)

means of fixation:

facade riveting, clamp bar, self-drilling screw



ARTIFICIAL-STONE SLAB KRASPAN**BRICK**FORM

KRASPANBRICKFORM / one-color, textured / «imitation of shale»



KRASPANBRICKFORM / one-color, textured / «imitation of travertine»



KRASPAN**BRICK**FORM / smooth / painted according to catalogue NCS



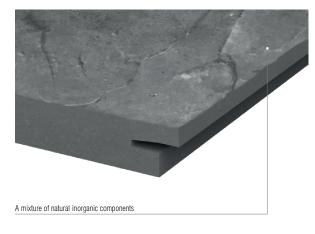
KRASPANBRICKFORM / «imitation of brick» / gradient



We can also produce slabs of nonstandard sizes

Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPAN BRICK FORM SMOOTH, «IMITATION OF SHALE»	22±1	200	400	42
KRASPAN BRICK FORM «imitation of travertine»	21±1	250	500	40
KRASPAN BRICK FORM «imitation of brick»	23±1	350	210	43

Artificial-stone slabs KRASPAN**BRICK**FORM «imitation of shale»



L-shaped subsystem (L-VGS, L-VSS, L-VCM Kraspan)

means of fixation: holding bar

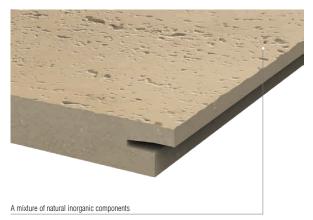


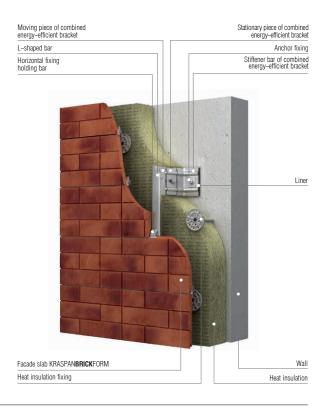
We can produce slabs of nonstandard sizes and any colors in accordance with NCS catalogue. Actual color of facing materials may slightly differ from color scales of polygraphic quality presented.

Parameters and Means of Facade Slab Fixation



Artificial-stone slabs KRASPAN**BRICK**FORM «imitation of travertine»





CERAMIC GRANITE SLABS **KRASPANCERAMOGRANITE**

KRASPANCERAMOGRANITE / dull / polished slabs

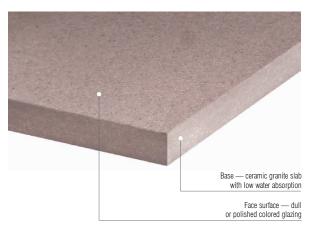


Parameters and Means of Facade Slab Fixation

We can also produce slabs of nonstandard sizes

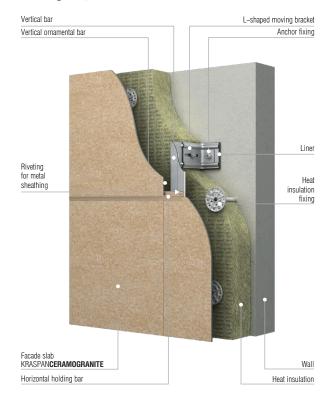
Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPAN CERAMOGRANITE DULL, POLISHED	10	600	600	22.5
KRASPAN CERAMOGRANITE DULL, POLISHED	11/12	600	1,200	26

Ceramic granite slab KRASPAN**CERAMOGRANITE** with no propyl



L-shaped subsystem (L-VGS, L-VSS, L-VCM Kraspan)

means of fixation: holding bar, cleat

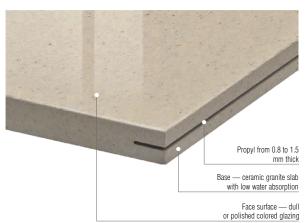


yellow mix



Ceramic granite slab

KRASPAN**CERAMOGRANITE** with propyl



U-shaped subsystem (U-VGS, U-VSS Kraspan)

means of fixation: holding bar, cleat

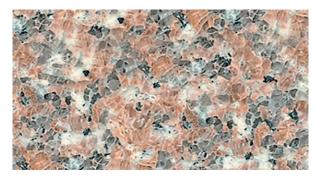
U-shaped bracket Vertical bar Sealing liner for a cleat Liner Heat insulation fixing Facade slab KRASPAN**CERAMOGRANITE** Wall Painted cleat Heat insulation

NATURAL GRANITE SLABS **KRASPANGRANITE**

KRASPAN**GRANITE** / dull / polished slabs



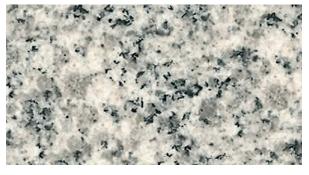
KG 203 beige



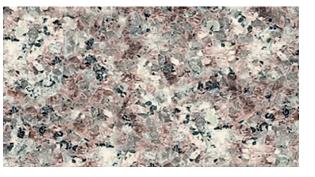
KG 205 nut



KG 207 red



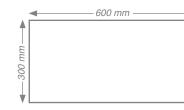




KG 206 brown



KG 209 dark-gray



Parameters and Means of Facade Slab Fixation

We can also produce slabs of nonstandard sizes

Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPAN GRANITE	18	300	600	46

Natural granite slab KRASPAN**GRANITE** polished



L-shaped subsystem (L-VGS, L-VSS, L-VCM Kraspan)

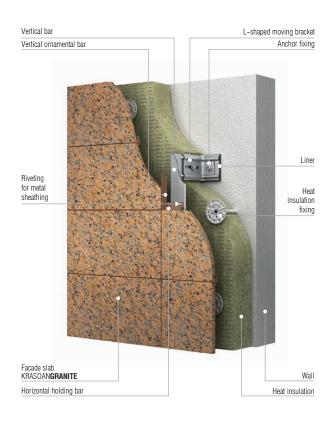
means of fixation: holding bar





Natural granite slab KRASPAN**GRANITE** untreated



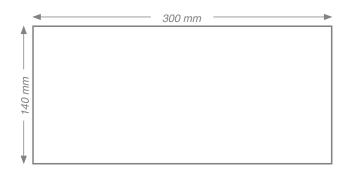


DOLOMITE SLABS KRASPAN**BRICK**STONE

Dolomite is a natural stone frequently found in hydrothermal deposits.

Main advantages of dolomite

- Plasticity;
- Low thermal conductivity;
- Frost-resistance;
- Possibility of local repair;
- Environmental compatibility;
- Aesthetic qualities;
- Possibility of combination with different finishing materials.



This format of facing material enables to create brickwork-stylistics on the facade

KRASPAN**BRICK**STONE



БС 601 beige smooth

БС 602 beige-brown textured

Parameters and Means of Facade Slab Fixation

We can also produce slabs of nonstandard sizes

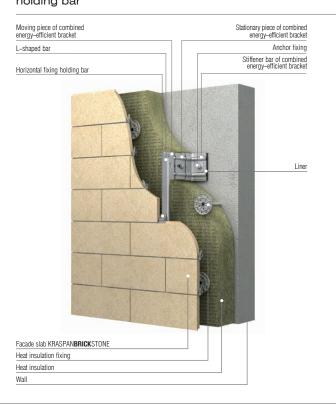
Name	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg/m2)
KRASPAN BRICK STONE SMOOTH	21	140	300	40
KRASPAN BRICK STONE TEXTURED	25	140	300	55

Dolomite slabs KRASPAN**BRICK**STONE smooth



L-shaped subsystem (L-VGS, L-VSS, L-VCM Kraspan)

means of fixation: holding bar

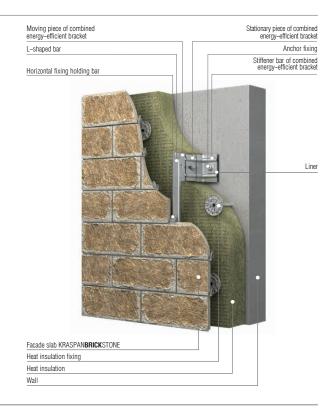


Actual color of facing materials may slightly differ from color scales of polygraphic quality presented.



Dolomite slabs KRASPAN**BRICK**STONE textured





1

A LIST OF TECHNICAL DOCUMENTATION FOR KRASPAN SUSPENDED FACADE SYSTEMS

TECHNICAL CERTIFICATES AND TECHNICAL EVALUATIONS OF PRODUCT SUITABILITY FOR APPLICATION IN CONSTRUCTION IN THE TERRITORY OF THE RUSSIAN FEDERATION. FEDERAL AUTONOMOUS INSTITUTION «FEDERAL CENTER FOR METHODOLOGY. STANDARDIZATION AND TECHNICAL **EVALUATION OF COMPLIANCE IN CONSTRUCTION»**



For slabs and panels KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanCeramogranite KraspanBrickForm

For subsystems made of galvanized steel L-VGS Kraspan, stainless steel L-VSS Kraspan or aluminum L-VA Kraspan with facing KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanMetallTex KraspanMetallColor KraspanCeramogranite KraspanGranite Volume ceramic slabs Fiber-cement panels for low-rise construction

For subsystems made of galvanized steel U-VGS Kraspan or stainless steel U-VSS Kraspan with facing: KraspanComposite-S1 KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanMetallTex KraspanMetallColor KraspanCeramogranite Fiber-cements panels for low-rise construction

For subsystems mounted in inter-floor constructions made of galvanized steel M-VGS Kraspan, stainless steel M-VSS Kraspan with facing: KraspanComposite-ST KraspanComposite-AL KraspanMetallTex KraspanCeramogranite

For subsystems using combined energy-efficient bracket L-VCM Kraspan with facing: KraspanBrickForm KraspanBrickStone

CERTIFICATES OF COMPLIANCE AUTONOMOUS NONPROFIT 2 INSTITUTION «KRASNOYARSKSTROISERTIFICATION» CERTIFICATION BODY «REGIONSTROISERTIFICATION»

KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor **KraspanFibrocementStone** KraspanMetallTex

KraspanMetallColor KraspanCeramogranite KraspanGranite KraspanBrickForm KraspanBrickStone

KraspanTunnelColor **KRASPAN** suspended facade systems. Structural details

CERTIFICATES OF COMPLIANCE WITH THE REQUIREMENTS OF TECHNICAL REGULATION ON FIRE SAFETY NO. 123-FZ AS OF 22 JULY 2008. CERTIFICATION BODY «SIBTEST». FIRE EXPERTISE CENTER. LLC

KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanMetallTex KraspanMetallColor KraspanBrickForm KraspanBrickStone KraspanCeramogranite KraspanGranite KraspanTunnelColor

KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColo

KRASNOYARSK TERRITORY"

KraspanFibrocementStone KraspanMetallColor KraspanCeramogranite

EXPERT REPORTS AND PROTOCOLS OF COMPLIANCE WITH

SANITARY RULES AND NORMS, FEDERAL STATE HEALTHCARE

INSTITUTION "HYGIENIC AND EPIDEMIOLOGICAL CENTER FOR

KraspanGranite KraspanBrickForm KraspanTunnelColor



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FIRE TEST PROTOCOLS AND EXPERT REPORTS, V.A. KUCHERENKO CENTRAL RESEARCH INSTITUTE OF BUILDING STRUCTURES, FGBU VNIIPO OF EMERCOM **OF RUSSIA**

facing:

SFS L-VGS Kraspan, L-VSS Kraspan, L-VA Kraspan with facing KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanMetallColor KraspanMetallTex KraspanCeramogranite KraspanGranite

6

Technical report on the assessment of seismic stability of SFS structures with air gap L-VGS Kraspan faced with ceramic granite slabs and L-VA Kraspan faced with fiber-cement slabs. Report on the assessment of seismic stability of SFS structures with air gap L-VSS Kraspan and L-VA Kraspan faced with composite panels and cassettes, and L-VSS Kraspan faced with metal panels. Technical report on the assessment of seismic stability of SFS structures L-VGS (L-VSS) Kraspan faced with natural granite slabs KraspanGranite with concealed fixing and U-VGS (U-VSS) Kraspan faced with ceramic granite slabs KraspanCeramogranite with concealed fixing. Technical report on the assessment of seismic stability of SFS structures L-VGS (L-VSS) Kraspan, U-VGS (U-VSS) Kraspan and M-VGS (M-VSS) Kraspan faced with steel composite panels (cassettes) KraspanComposite-ST, U-VGS (U-VSS) Kraspan, M-VGS (M-VSS) Kraspan faced with ceramic granite slabs, L-VCM Kraspan faced with artificial stone slabs KraspanBrickForm.

RELIABILITY, DURABILITY AND CORROSION-RESISTANCE OF 7 SFS KRASPAN

Report on corrosion resistance, durability and reliability of SFS Kraspan, Melnikov Central Research and Design Institute of Steel Structures.

Report on accelerated testing of protective properties of combined coating based on hot zinc finish and powder paint coating, and determination of its service life. Melnikov Central Research and Design Institute of Steel Structures. Analysis of corrosion resistance of aluminum details of SFS L-VA Kraspan, Vils, JSC

Report on the study of corrosion resistance of panels KraspanComposite-ST, KraspanComposite-AL and KraspanMetallColor, Krasnovarsk PromstroiNIIproekt, JSC. Report on the study of corrosion resistance and durability of materials of mount fittings for SFS Kraspan, FSAEI VL National University of Science and Technology MISIS. Justifying calculations of technical solutions and recommendations on the design of SFS Kraspan (Melnikov Central Research and Design Institute of Steel Structures, Moscow; School of Engineering and Construction of SFU, Krasnovarsk)

SFS L-VGS, L-VSS, L-VA Kraspan with facing: KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanGranite SFS L-VCM Kraspan with facing: KraspanBrickForm SFS U-VGS, U-VSS Kraspan with fac KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone SFS M-VGS, M-VSS Kraspan with facing: KraspanComposite-ST

KraspanComposite-Al KraspanMetallTex

TECHNICAL SOLUTION ALBUMS 8

SFS L-VGS Kraspan, L-VSS Kraspan, L-VA Kraspan usina: KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanMetallColor KraspanCeramogranite KraspanGranite KraspanMetallTex KraspanBrickForm KraspanBrickStone Fiber cement slabs for low-rise construction Volume ceramic slabs



SFS U-VGS Kraspan, L-VGS Kraspan with

KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanCeramogranite KraspanMetallTex KraspanMetallColor

SFS M-VGS Kraspan, L-VGS Kraspan with facing:

KraspanComposite-ST KraspanComposite-AL KraspanMetallTex KraspanCeramogranite SFS L-VCM Kraspan with facing: KraspanBrickForm KraspanBrickStone KraspanComposite-ST KraspanCeramogranite

SEISMIC STABILITY REPORTS, V.A. KUCHERENKO CENTRAL RESEARCH INSTITUTE OF BUILDING STRUCTURES

	KraspanMetallTex KraspanMetallColor Volume ceramic slabs
sina:	KraspanBrickForm
	KraspanMetallTex KraspanMetallColor KraspanCeramogranite

KraspanCeramogranite KraspanFibrocementColor KraspanFibrocementStone

KraspanCeramogranite

SFS U-VGS Kraspan. U-VSS Kraspan using: KraspanComposite-ST KraspanComposite-AL KraspanFibrocementColor KraspanFibrocementStone KraspanMetallTex KraspanMetallColor KraspanCeramogranite

Fiber cement slabs for low-rise

SFS M-VGS Kraspan, M-VSS Kraspan usina:

KraspanComposite-ST KraspanComposite-AL KraspanMetallTex KraspanCeramogranite

SFS L-VCMKraspan usina:

KraspanBrickForm KraspanBrickStone KraspanCeramogranite KraspanComposite-ST

PRODUCTION OF KRASPAN SUSPENDED FACADE SYSTEMS



From 2000, our brand KRASPAN SFS belongs to a group of leaders in terms of the volumes of application in Russia.

Universal bearing metal frames and facing materials by KRASPAN are installed in objects of various funnctional purpose, such as public buildings, apartment complexes, medicial and educational institutions and sports structures.

Our plant produces a wide range of metal frames (45 subsystems) and 14 types of facing materials for building facades.

All types of KRASPAN products are accompanied by technical certificates, assessments, statements, reports and calculations based on the results of testing of their suitability for application in different climatic conditions, wind regions and seismic zones of Russia (including for high-rise buildings and underground structures).

The manufacturer bears full liability for KRASPAN SFS in general. Elements of KRASPAN suspended facade systems are unique, patented and tested accordingly.

Federal dealer net of KRASPAN operates in 54 regions of Russia and abroad: in the republics of Kazakhstan, Uzbekistan, Moldova, Belarus, Armenia, the Kyrgyz Republic and Mongolia. Its geographic footprint consists of 120 cities within and outside Russia. From 2000 on, 8.7 mln sq.m. of KRASPAN SFS have been mounted in the territory of Russia, Belarus, Ukraine, Kazakhstan, Latvia and Norway.



















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